



# **FILTERABILITY TESTS FOR THE CHARACTERIZATION OF THE WASTEWATER INFLUENT TO A MBR PROCESS.**

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# Presentation parts

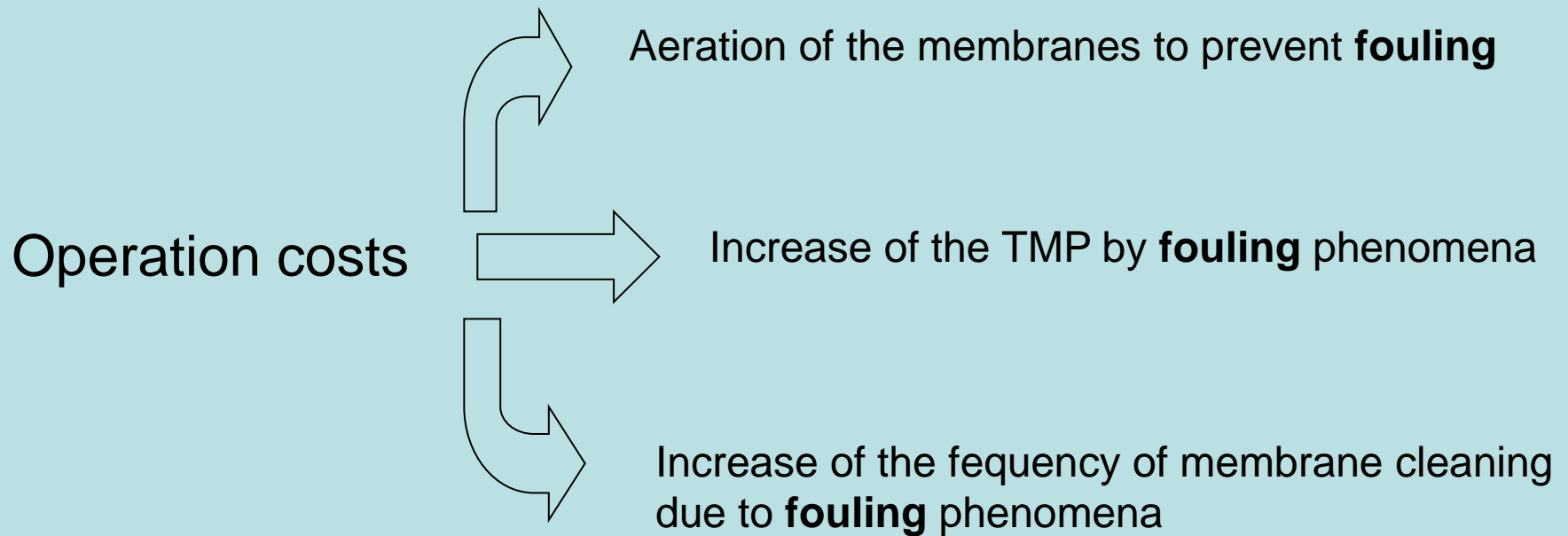
- Introduction.
- Objectives.
- Materials and methods.
- Results.
- Conclusions

# Introduction

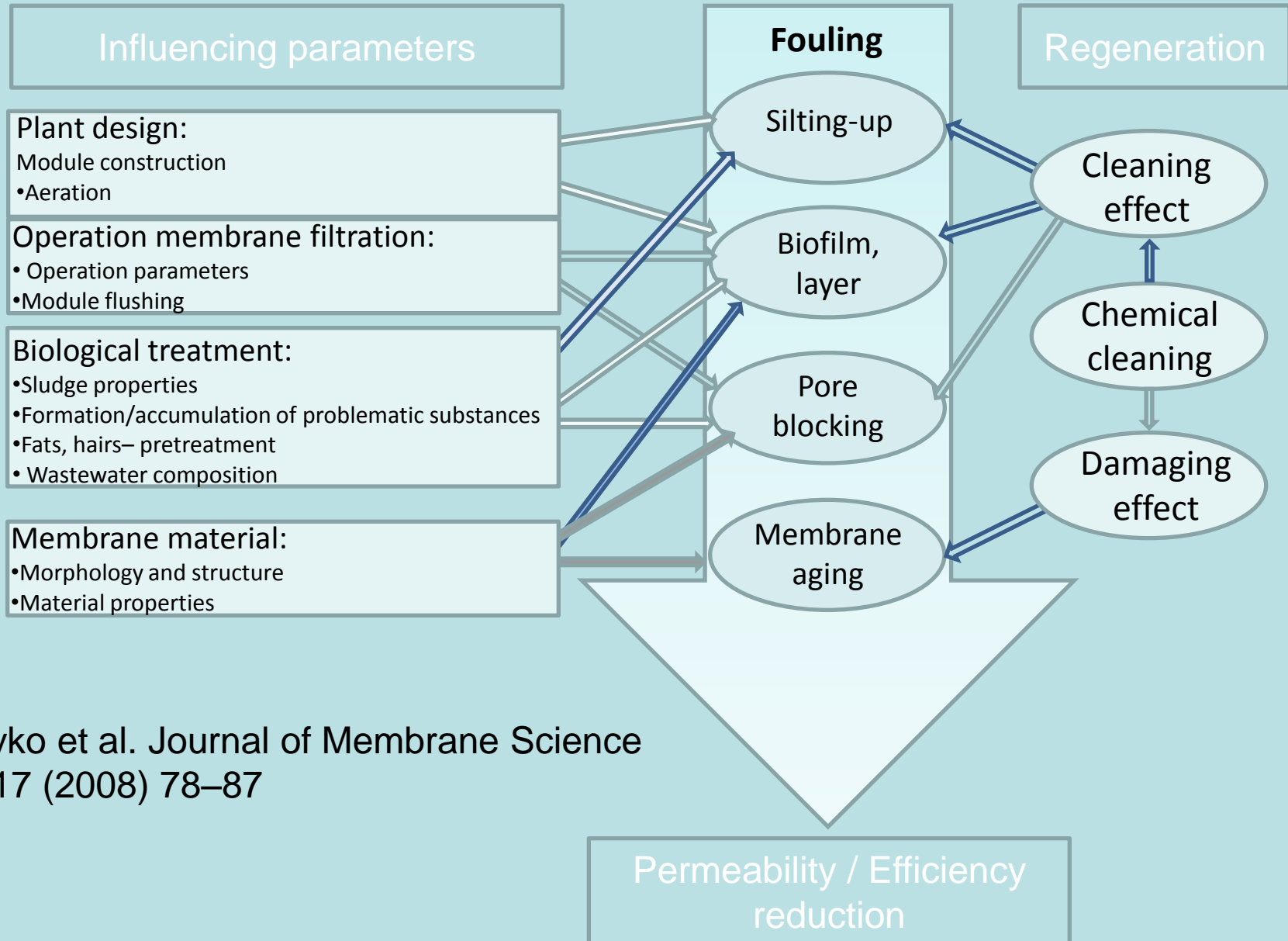
- MBR is an activated sludge process with UF/MF instead of sedimentation for biomass separation.
- High effluent quality.
- Higher MLSS concentration, what implies lower reactor volume.

# Introduction

Why is MBR not implemented in higher extent?



# Introduction



Lyko et al. Journal of Membrane Science  
317 (2008) 78–87

# Objectives

The objective of this work is the evaluation of the characteristics of the wastewater, especially the filterability as a first approach to compare the treatability of different wastewaters by a MBR. Wastewater from 3 WWTPs in Castellón (Comunidad Valenciana) were compared.



**Is a conventional wastewater characterization appropriate for MBR processes?**

**BOD   COD   SS**



# Materials and methods

## ➤ Sieving



mesh sizes were 150, 500 and 900  $\mu\text{m}$

➤ **Wastewater characterization:** suspended solids, oil and greases.

➤ **Wastewater characterization:** hairs index???

# Materials and methods



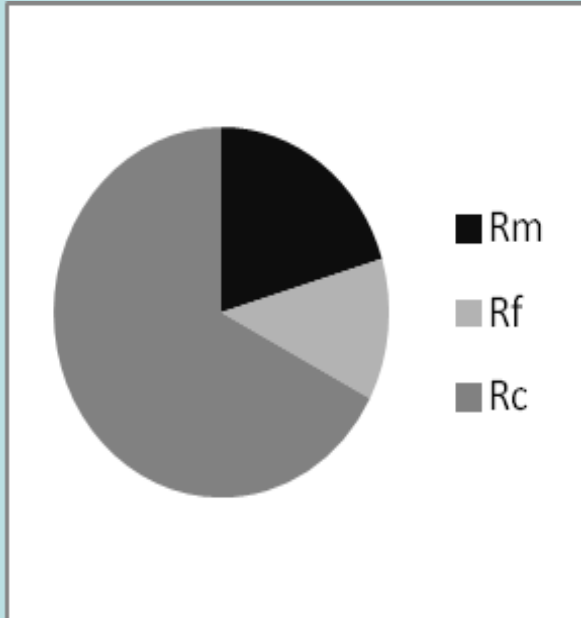
$$R_t = \frac{\Delta P}{\mu \cdot J_p}$$

$$R_t = R_m + R_c + R_f$$

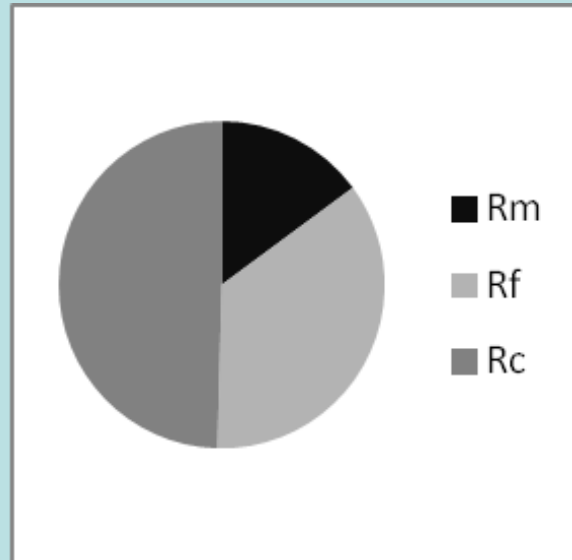
# Results

	SS (PI)	SS after 900 $\mu\text{m}$ filtration	SS after 500 $\mu\text{m}$ filtration	SS after 150 $\mu\text{m}$ filtration	SS (BPI)	Oils and greases (BPI)
WWTP 1 (3 mm sieve)	250.8 31.5	238.2 29.0	224.4 28.6	204.4 32.6	231.3 31.4	42
WWTP 2 (2 mm sieve)	253.6 25.4	239.8 22.7	233.4 25.0	211.1 9.5	231.5 14.2	32
WWTP 3 (3 mm sieve)	168.8 10.3	156.8 8.1	137.7 4.5	115.5 12.3	150.0 11.4	39

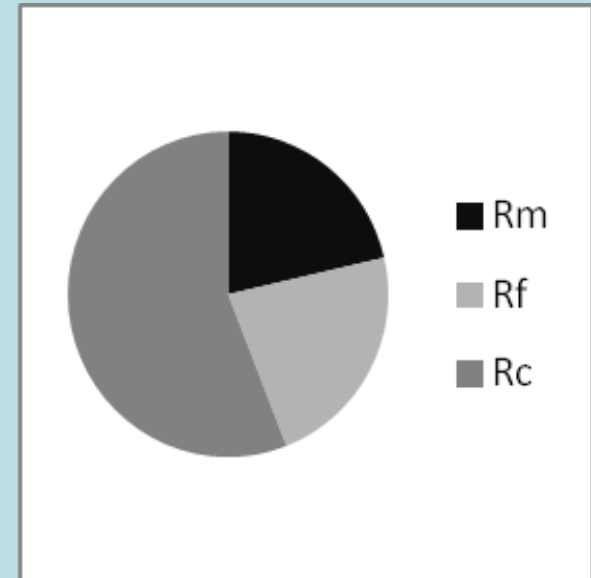
# Results



sMWWTP 1



sMWWTP 2

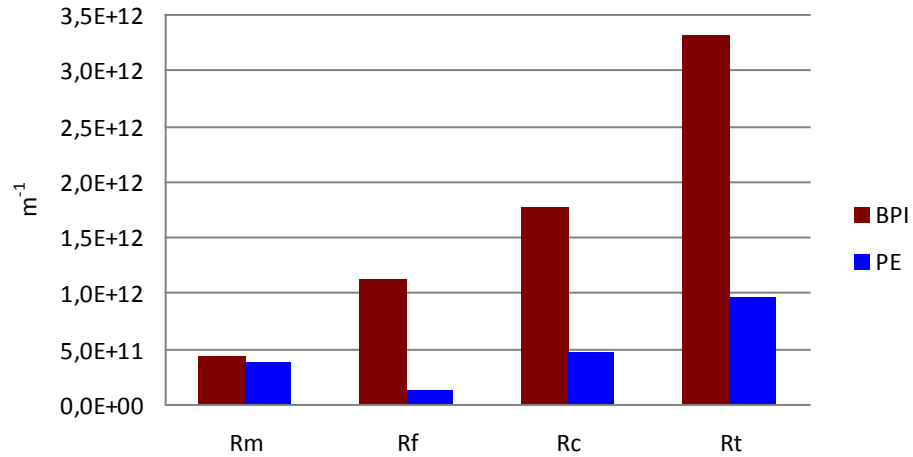


sMWWTP 3

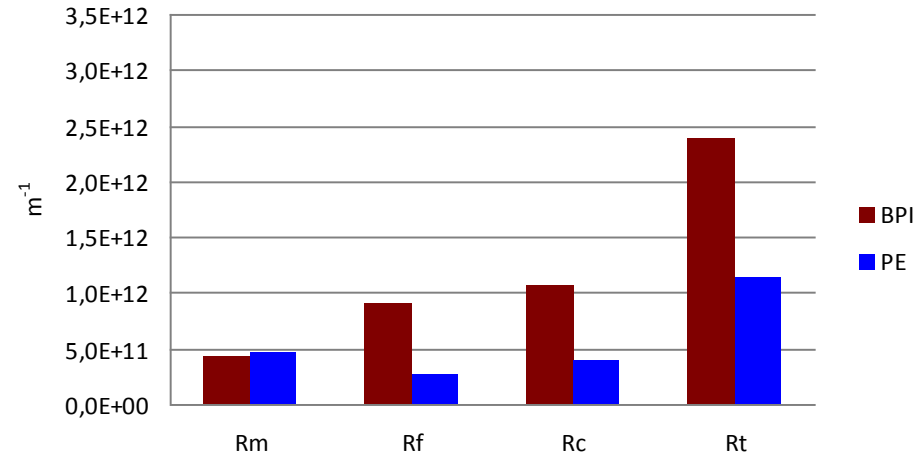
# Results



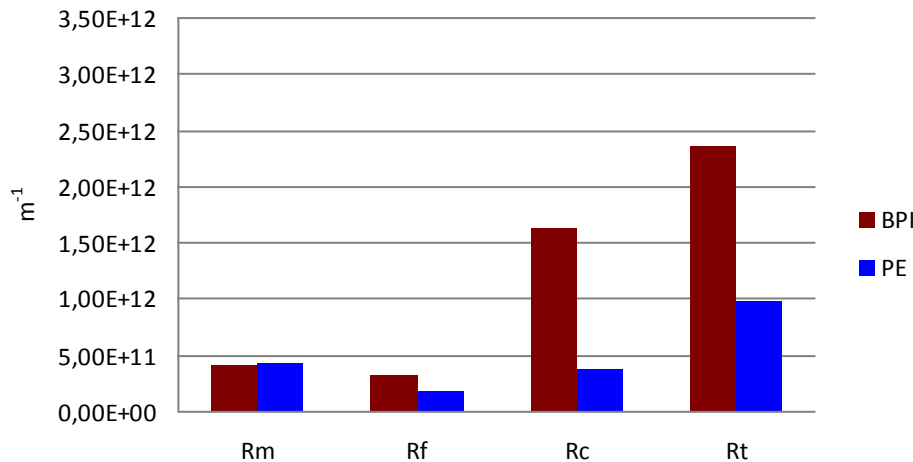
WWTP1. Sample 1



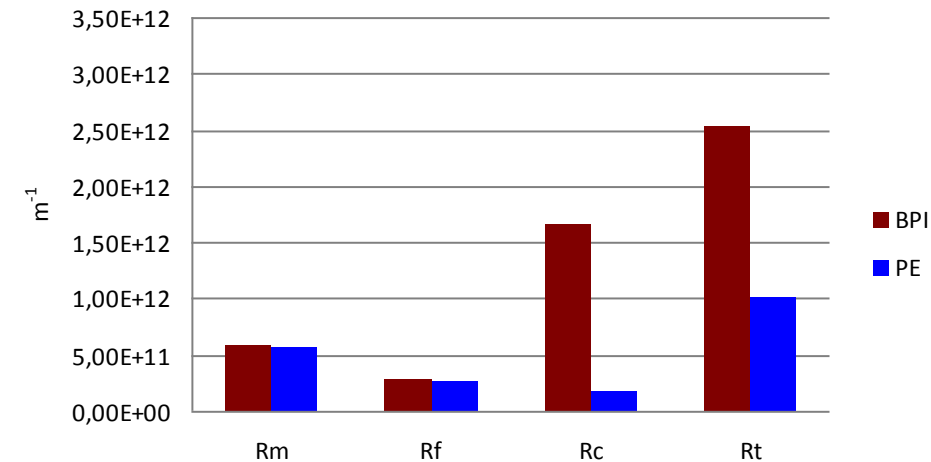
WWTP 1. Sample 2



WWTP 2. Sample 1



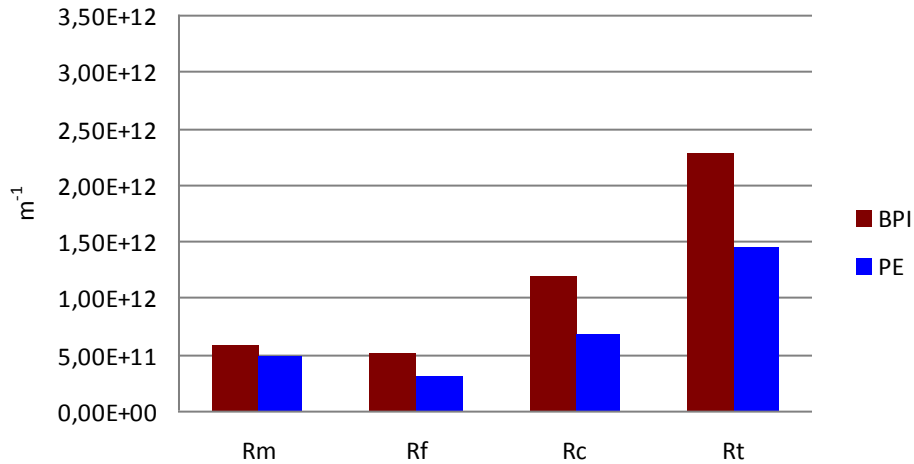
WWTP 2. Sample 2



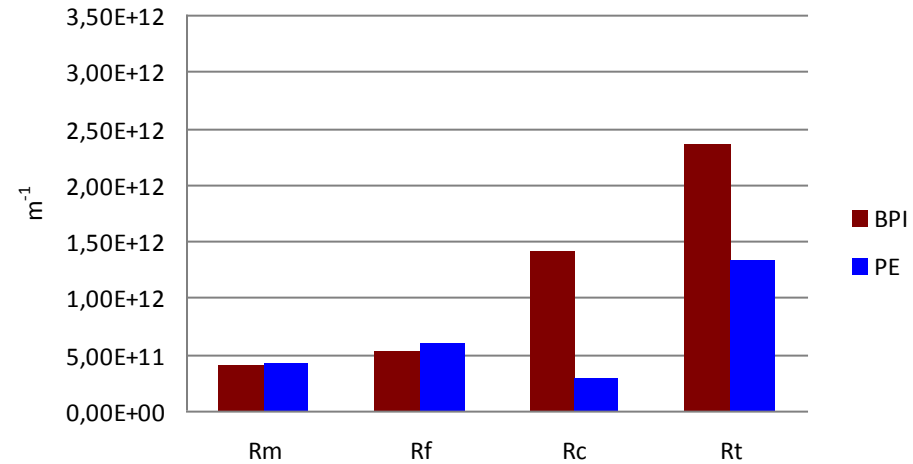
# Results



WWTP 3. Sample 1



WWTP 3. Sample 2



## STATISTICAL ANALYSIS

$$R_C = 8.7506 \cdot 10^9 + 3.1012 \cdot 10^7 \cdot SS$$

$$R_t = 1.69744 \cdot 10^{10} + 4.59939 \cdot 10^7 \cdot SS$$

# Conclusions

- The parameter which had higher influence on the values of the membrane resistances was the SS concentration.
- $R_f$  seems to be related with the oil and greases concentration. In view to an hypothetical MBR process, a wastewater with high  $R_f$  will cause higher fouling if these compounds are not degraded in the biological process.
- There is no statistical relationship between  $R_f$  in the wastewater and  $R_f$  of the treated effluent. The influence of the SMP can even imply a higher  $R_f$  value in the final effluent.
- It is necessary to find a “wastewater fouling index” as a function of fibre content, filterability and refractory COD.

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