

# Minimization of sewage sludge production as a solution for the managing problems in small WWTP



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**Sludge Production**



**Sludge Management**



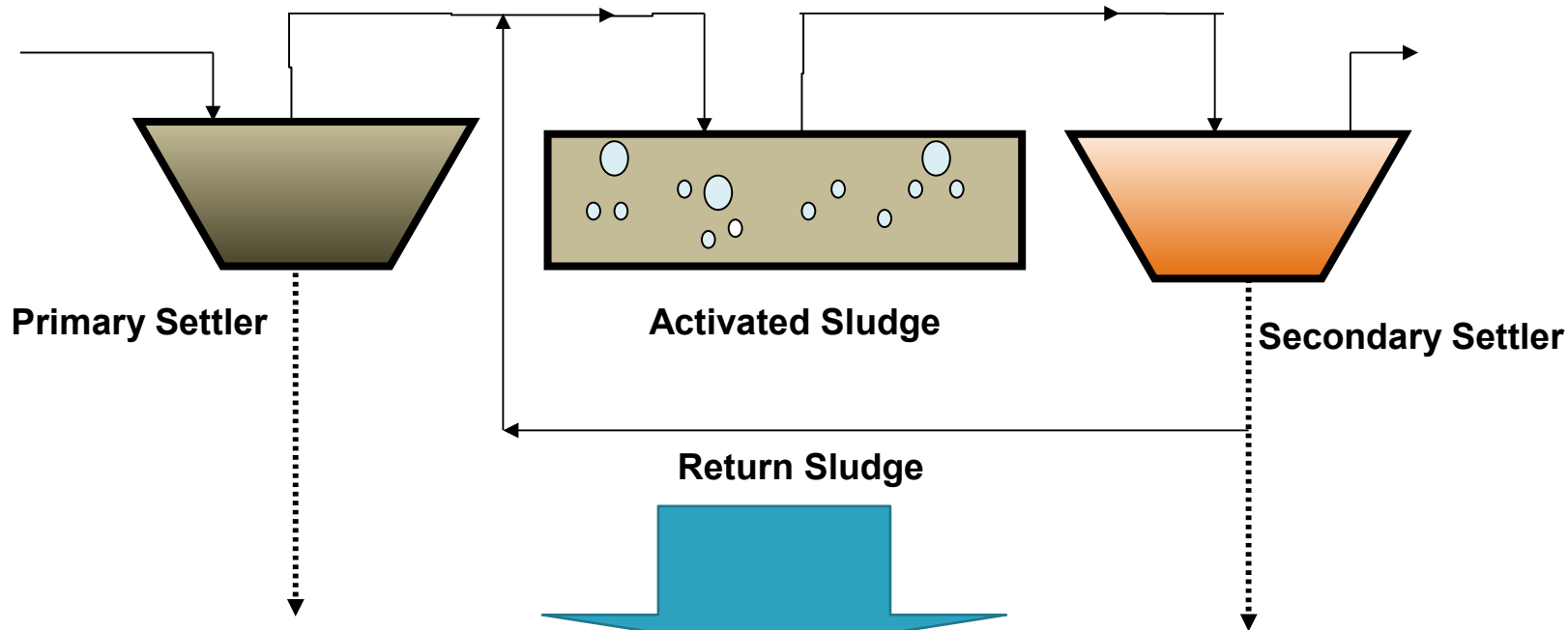
**Sludge reduction techniques**



**Small Wastewater plants**



# Sludge production in the ASP process



**15-100 l / Kg BOD5 removed**

**60-80 g TSS/(PE·day)**

**Dewatered sludge – 0.5 ‰ influent**

# Primary Sludge

60-70%  
Organic  
composition



Good  
dewaterability

Total Solids  
2-7%

High  
putrescibility

Settling  
property

# Secondary Sludge

Importance of  
design variables  
as SRT



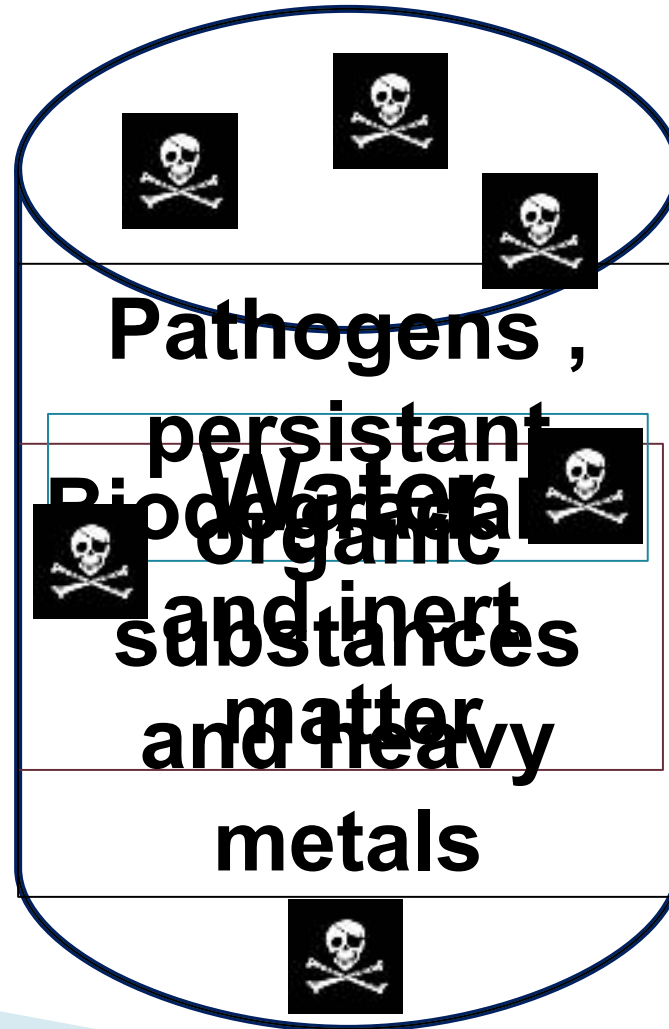
Total Solids  
0.5-1.5%

Inert solids

Microorganisms

Biodegradable  
matter

# Sludge Composition



# Sludge production

7.6 mil. ton  
dewatered sludge  
cake



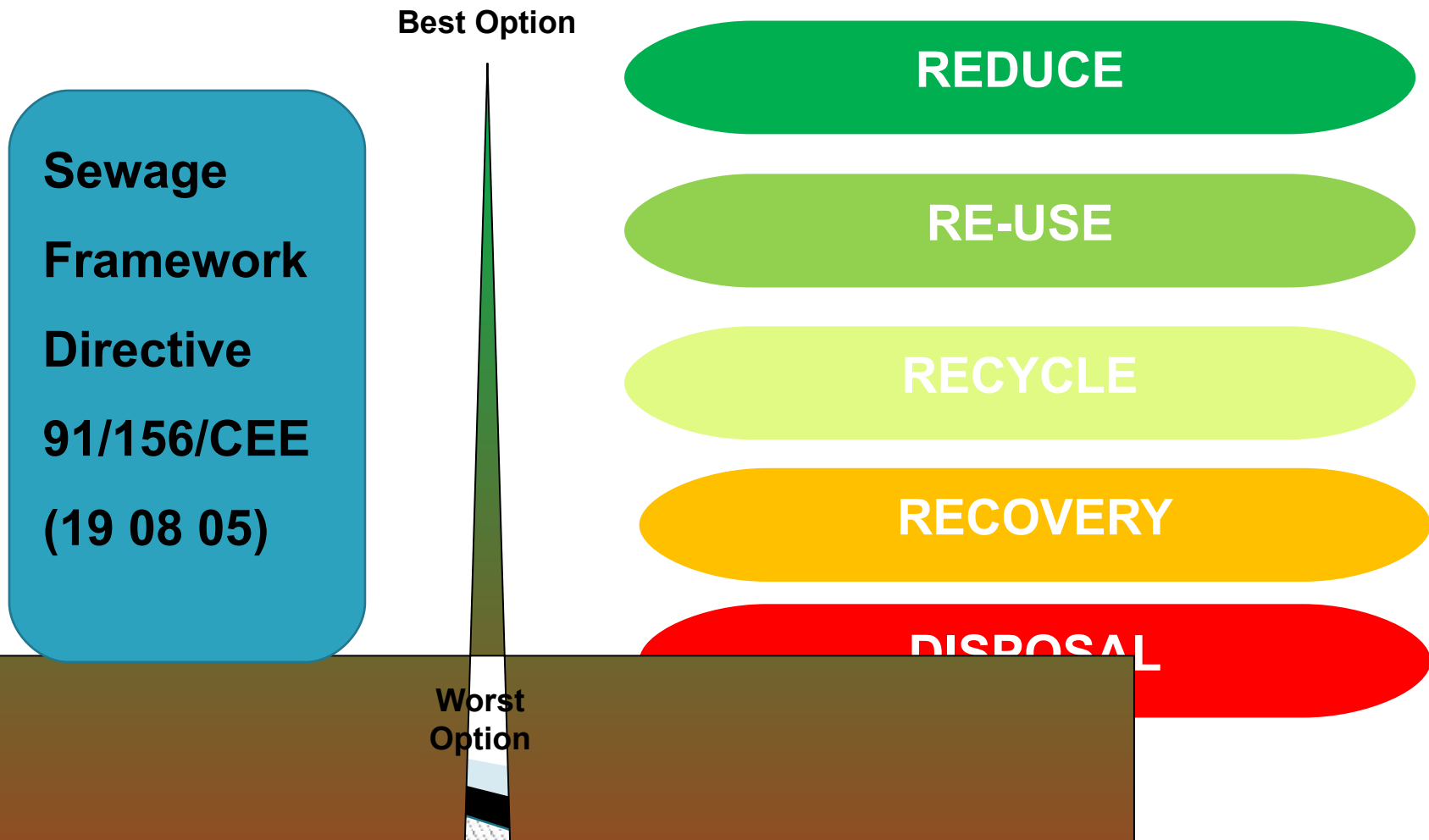
35 mil. Ton  
dewatered  
sludge cake  
(2015)



10 mil. ton  
dewatered  
sludge cake



# Sludge Management





## Scarce land availability

Directive 86/278/CEE - Sludge disposal in landfill is limited

Directive 99/31/CEE - Dry solids weight >45% total sludge weight

Directive 91/271/CEE - Sludge sea dumping banned



# Energy recovery (incineration)



Cost intensive option and loss of organic matter and nutrients (P)

Directive 2000/76/CEE - Dry solids weight > 33% total sludge weight

**Bad public (and political!) consideration**

# Recycle (land uses)



Strictly regulated due to potential health risks

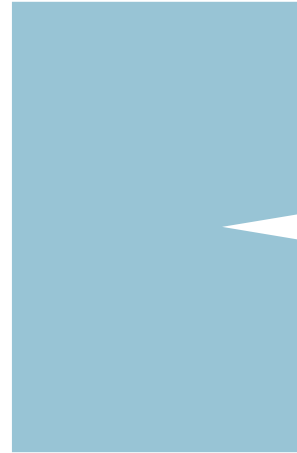
Directive 2001/688/CEE – Crops produced with sludge not suitable for ecolabelling

**Bad public consideration**

# Reduction of production

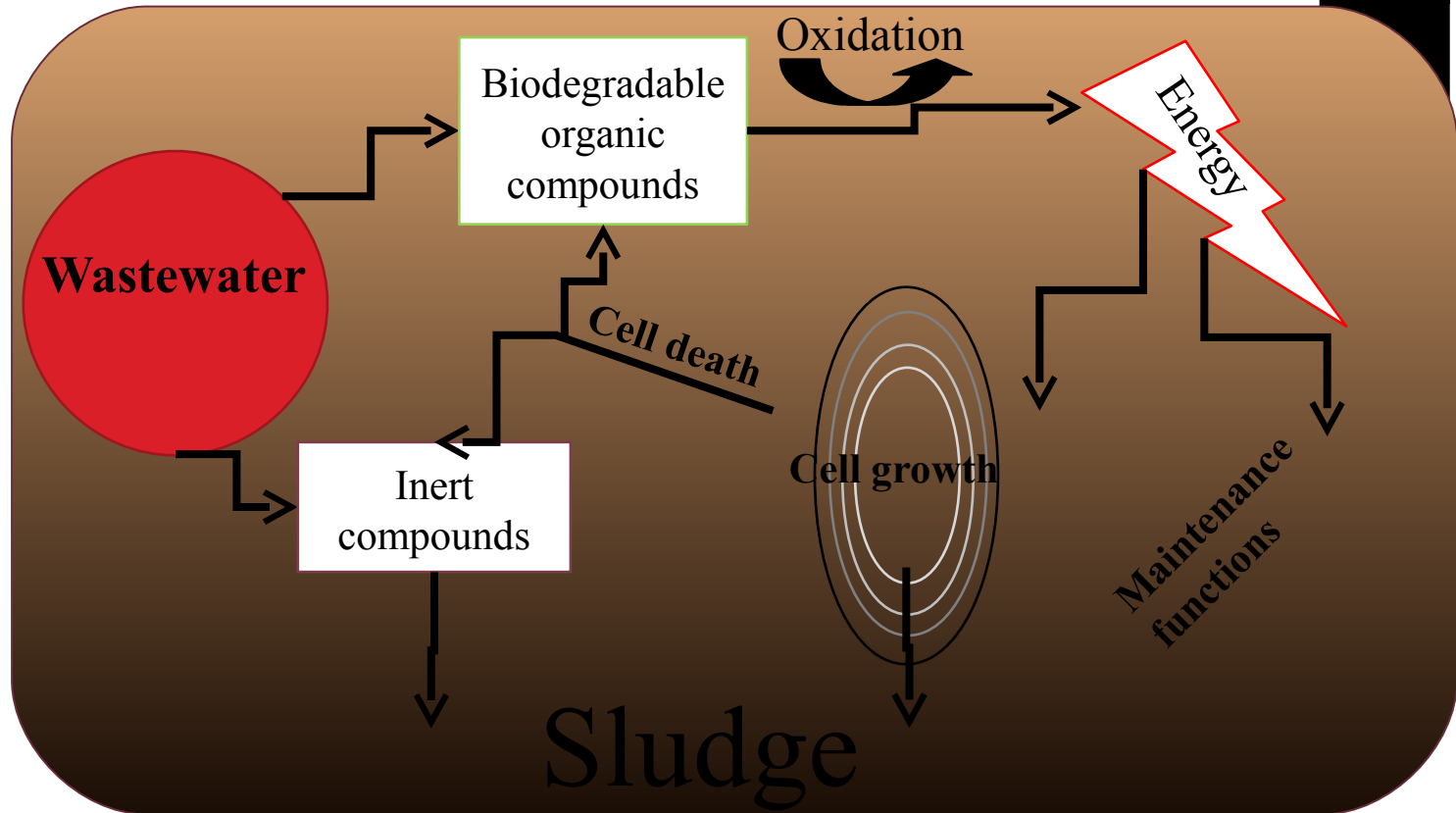


250 - 1000  
€/ton dw



# Sludge reduction techniques

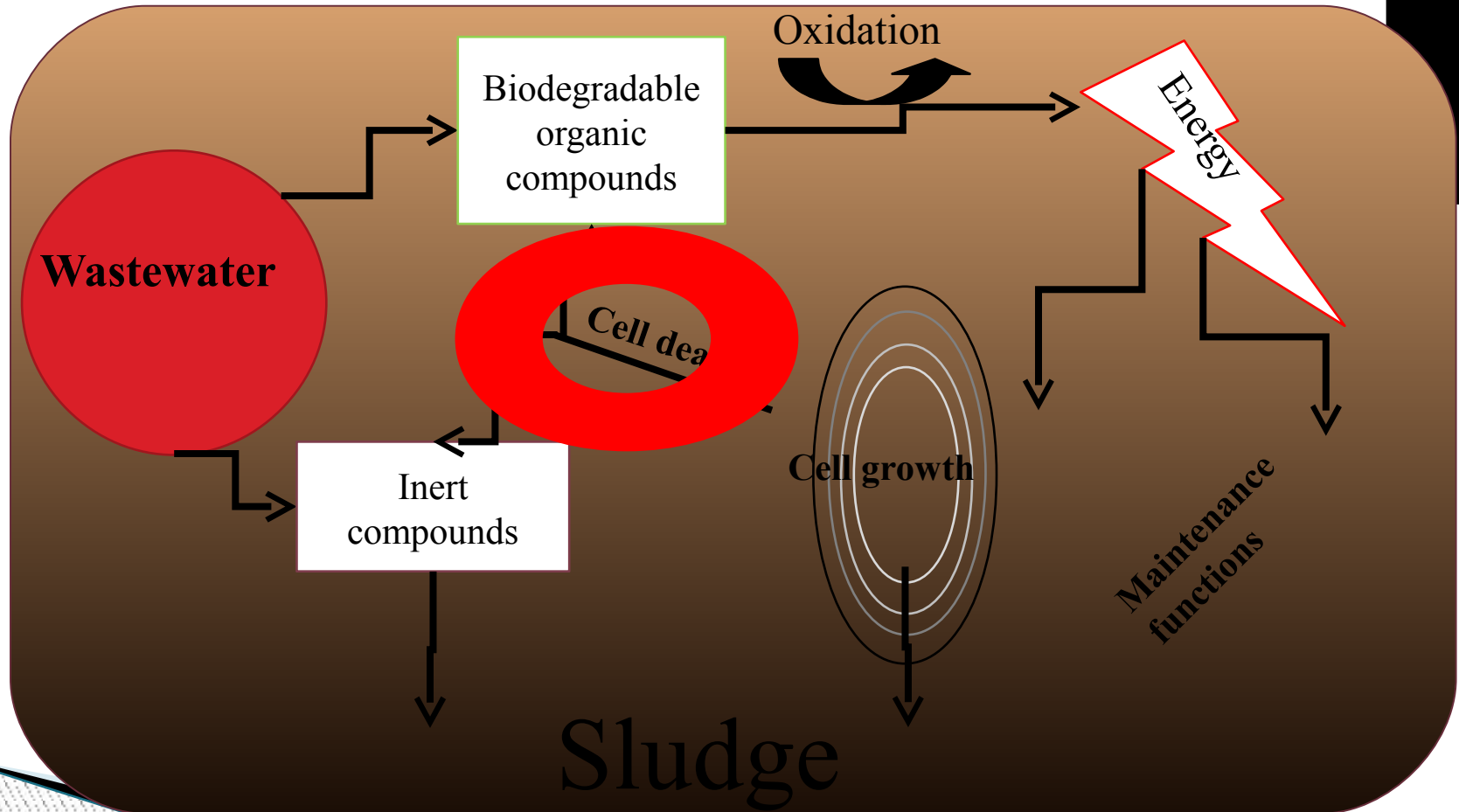
**Sludge production scheme in an Activated Sludge Process**



# Sludge reduction techniques

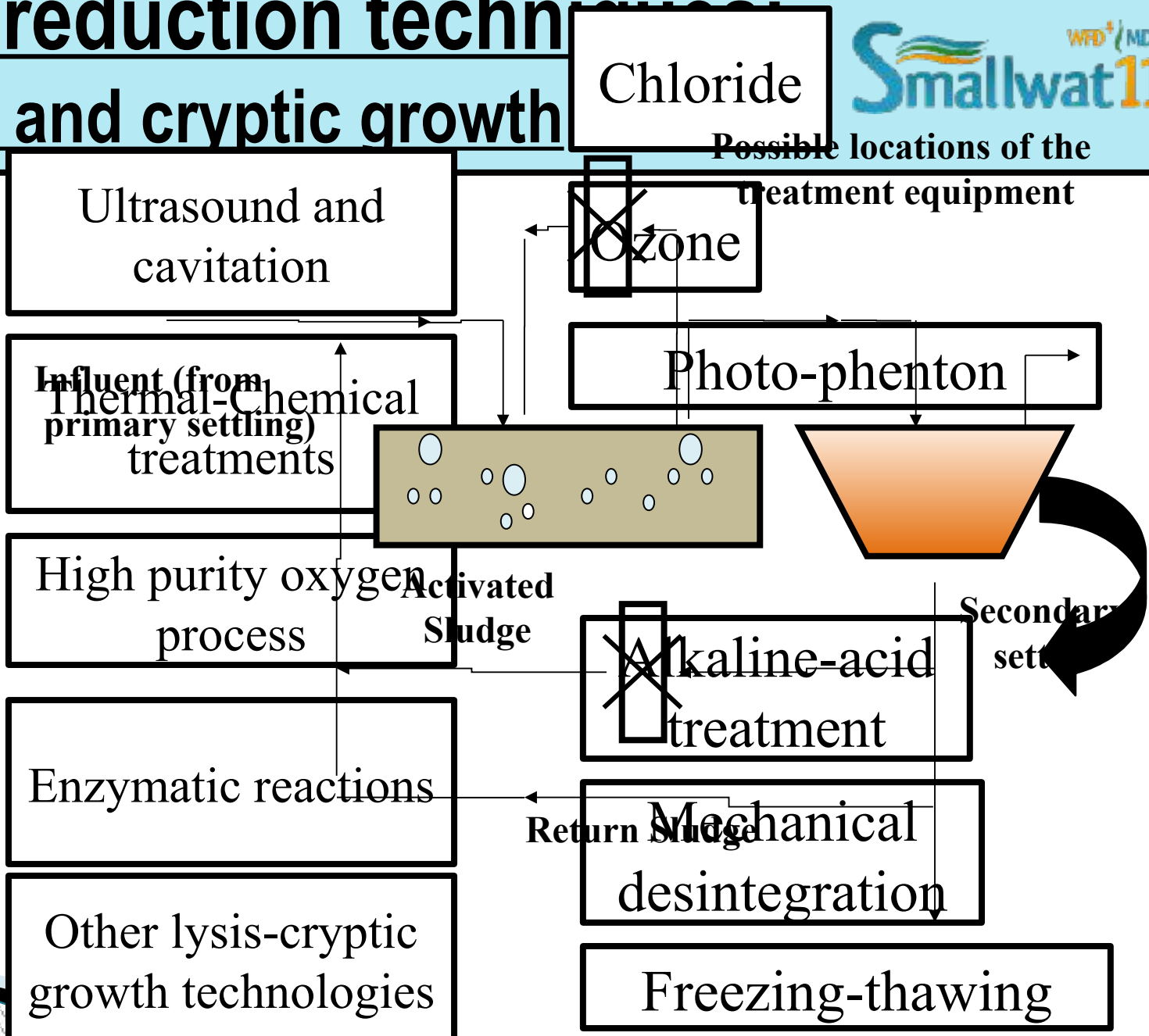


# Sludge reduction techniques: Cell lysis and cryptic growth



# Sludge reduction techniques and cryptic growth

Cell lysis and cryptic growth



# Cell lysis and cryptic growth:

## Ozone

15% of plant  
maintenance cost



High efficiency  
COD and total  
nitrogen removal

Recommended dose  
0.03-0.05 g O<sub>3</sub>/g TSS

Higher oxygen demand  
(OD) (1.2Kg additional  
oxygen/ kg SS)

# Cell lysis and cryptic growth: Chloride

High risk of  
trihalomethanes'  
formation.



Lower cost  
alternative  
compared with  
ozonation

Poorer depurative  
efficiency and  
settleability

# Cell lysis and cryptic growth: Photo-Phenton

Not much  
information yet



Reactives: H<sub>2</sub>O<sub>2</sub>  
+ Fe<sup>2+/3+</sup>

A 94% COD reduction  
achieved

# Cell lysis and cryptic growth: Ultrasound and cavitation



A sludge fraction of 10% Vol reactor treated with cavitation leads to a sludge reduction of 80%

Optimum sludge fraction treated, 30% with an energy requirement: 20 kWh/Kg TS.

Reduction of sludge production of 15% with 0.012 KgTS/kWh.

A sludge fraction only once treated

# Cell lysis and cryptic growth: Thermal-Chemical treatments

Chemical-thermal  
treatments → better  
results Drawbacks: bad  
odour generation and  
corrosion



A 60% SP reduction  
achieved treating a  
recycled sludge current  
to 90°C (3 h)

Lower  
temperature  
values lead to  
worse quality

# Cell lysis and cryptic growth: High purity oxygen process



High cost requirements

Reached a 60% decrease of biomass growth yield - Sludge production (25% reduction when dissolved oxygen pass from 2 to 6 mgO<sub>2</sub>/l)

An injection device achieved an 40% more effective oxygen transfer

# Cell lysis and cryptic growth: Enzymatic reactions

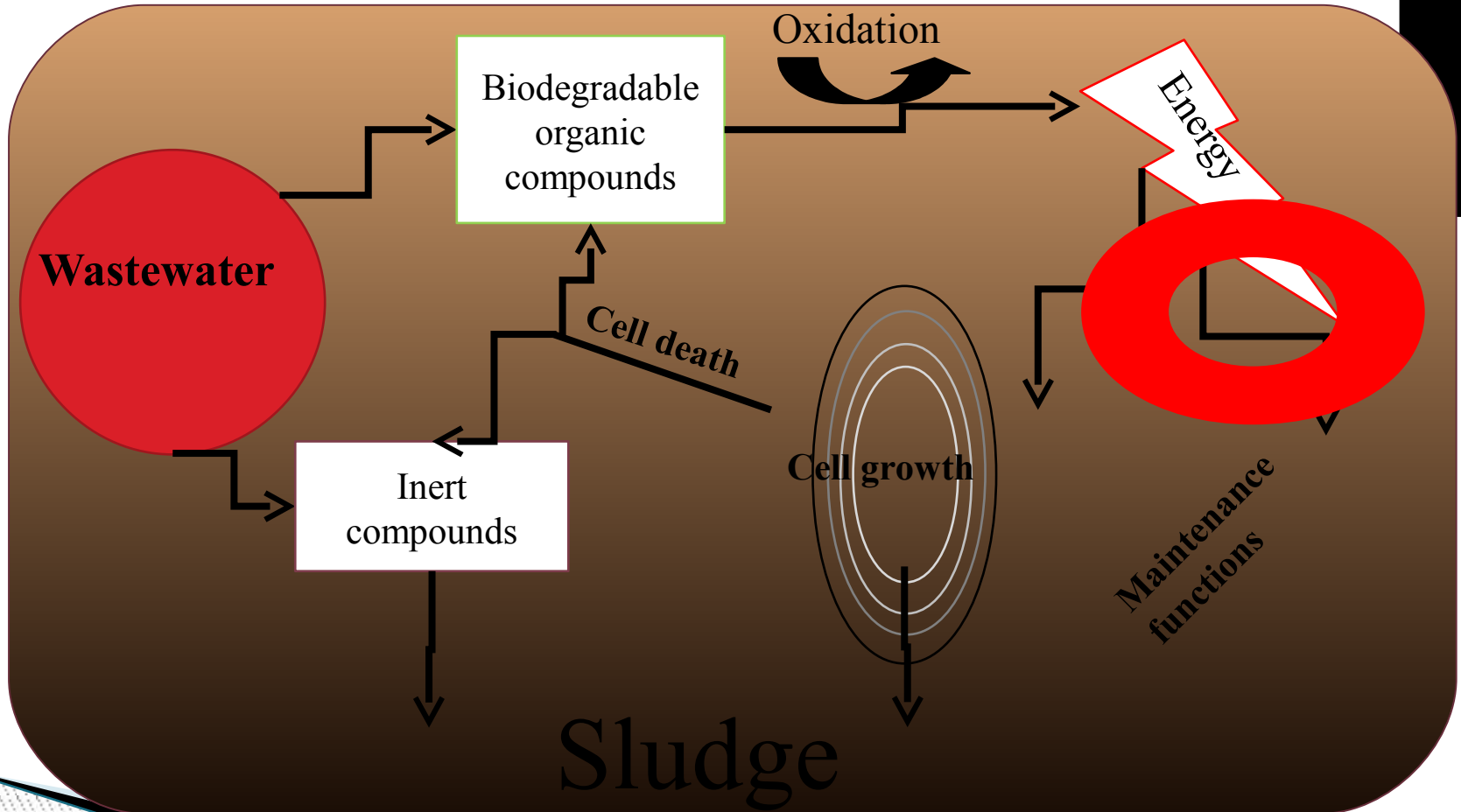
Higher  
Suspended  
Solids and COD  
values registered  
in effluents



A recycled sludge  
fraction (RSF) is  
inoculated into as  
thermophilic sludge  
digester

A ratio, inoculated  
RSF / total RS, of 2,  
results in an  
reduction of 49.6% of  
sludge

# Sludge reduction techniques: Endogenous Metabolism



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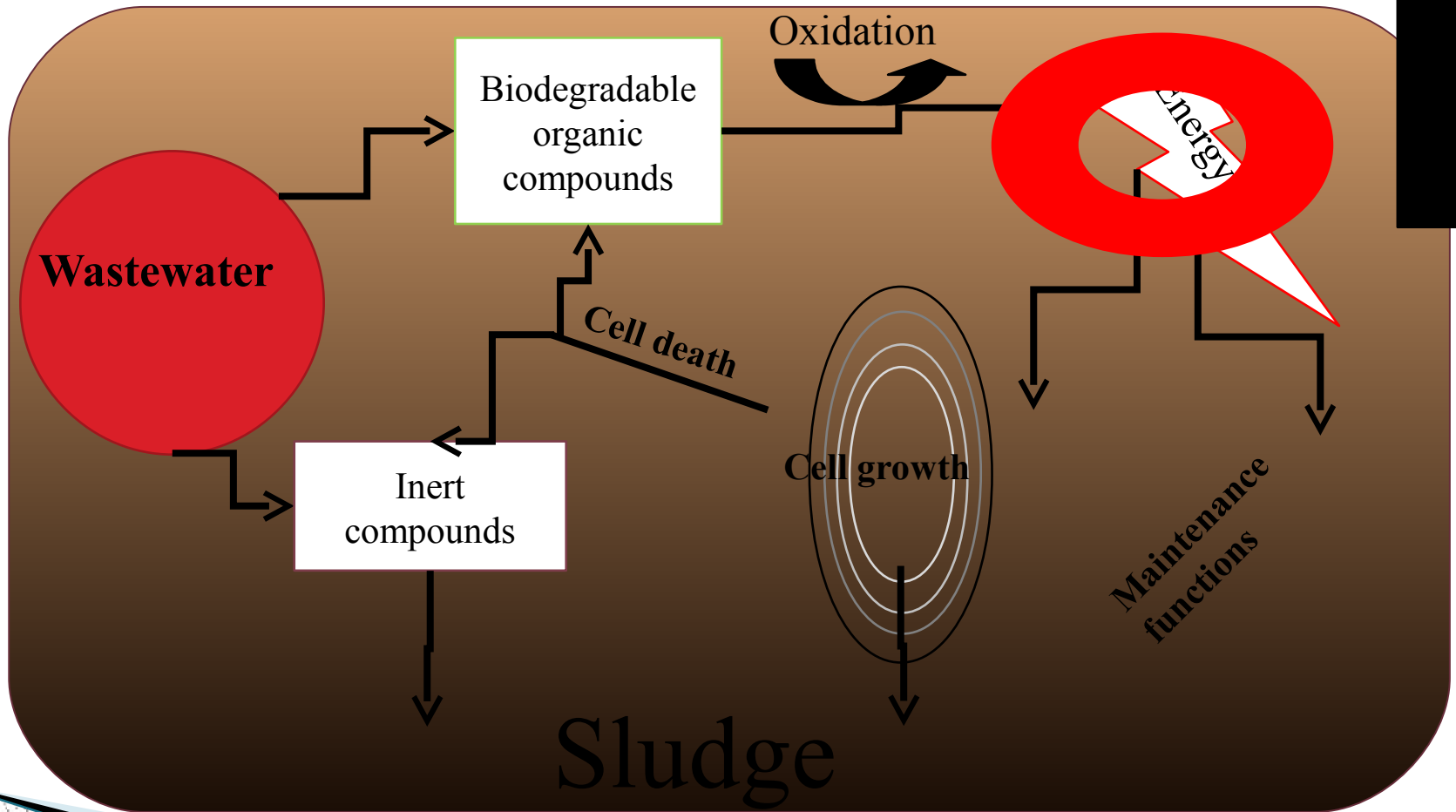


Membrane bioreactors - the most suitable facility for this technology → high management costs

A sludge reduction of 40% is achieved by long aeration time or low organic loading. (63% in 100 days)

Lesser BOD5 removal efficacy ≈ 10%

# Sludge reduction techniques: Uncoupled Metabolism



# Stabilization techniques:

Uncoupled  
metabolism

Chemical uncouplers

Oxic-settling-  
Anaerobic process  
(OSA)



# Uncoupled metabolism: Chemical uncouplers

Bioacclimatation and accumulation problems may occurs during longer applications



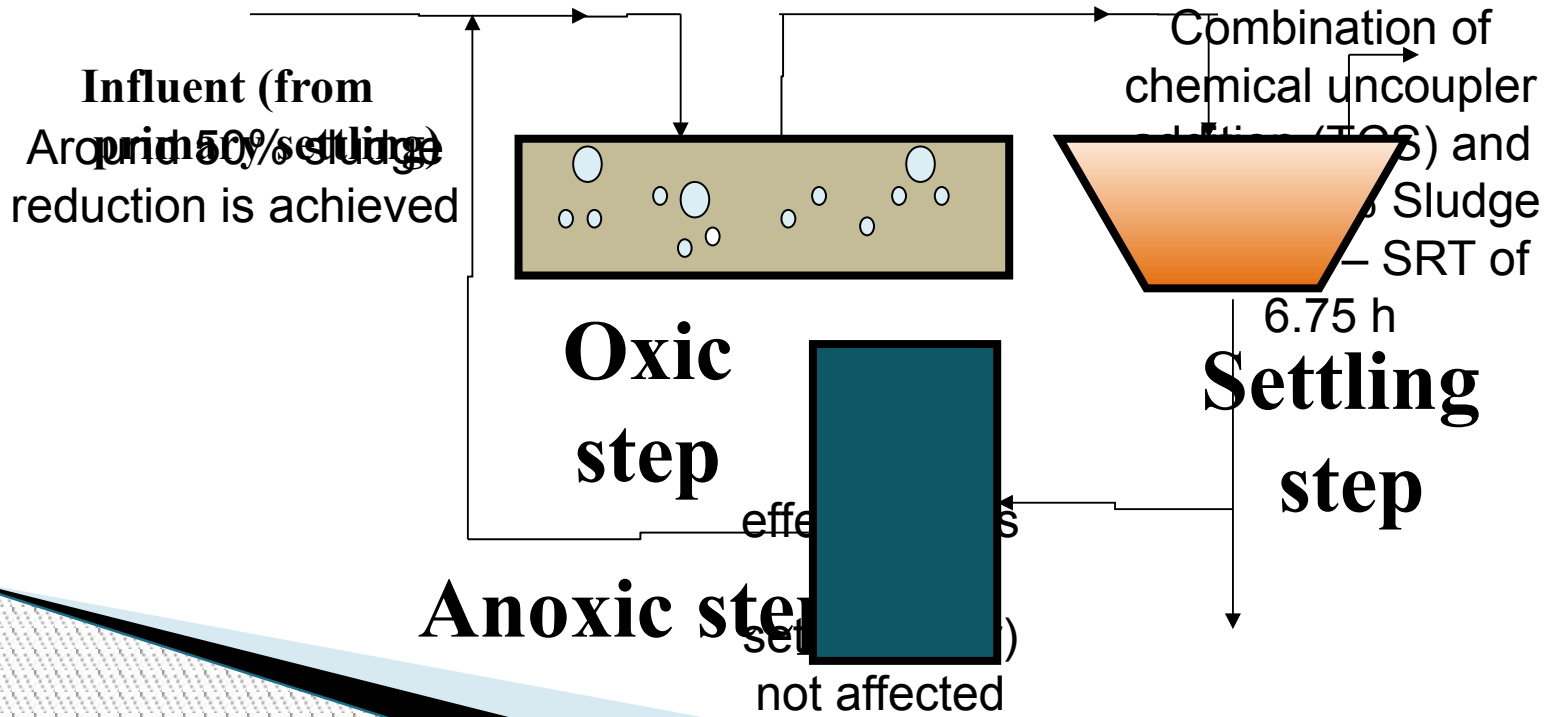
Compounds with chloride show effluent problems and damage general efficiency

An increase in oxygen supply needed. Reactive use results in a increase of the maintenance cost

Among the CUs tested, the 3,3',4',5-tetracholorosalicylanilide is the most effective in sludge reduction, 30% sludge reduction with 0,8mg TCS/l

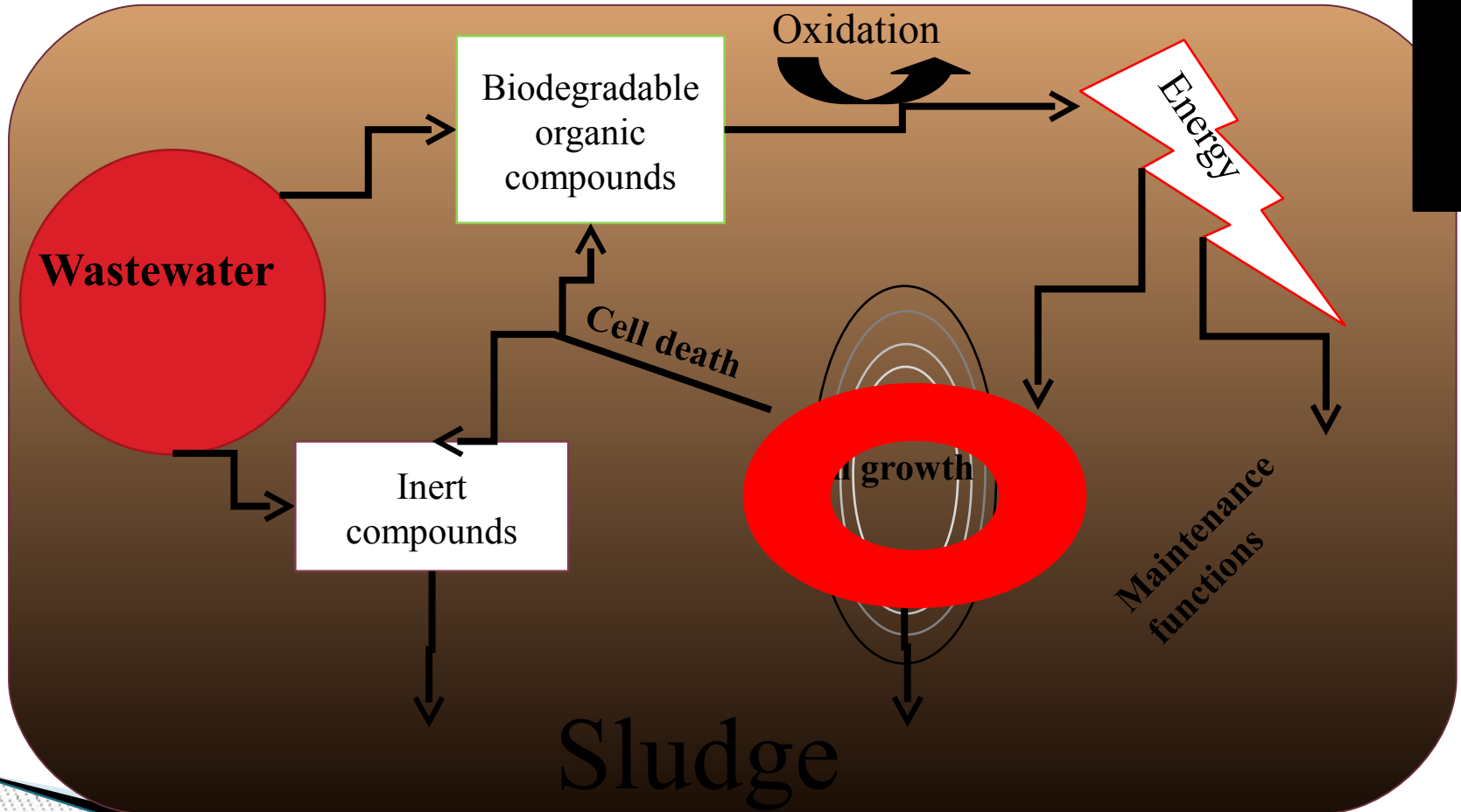
# Uncoupled metabolism: Oxic-settling-Anaerobic process

**An anoxic sludge holding tank is introduced in the recycled sludge line. Long sludge retention time and enhanced catabolic activity → Low growth yield.**



# Sludge reduction techniques:

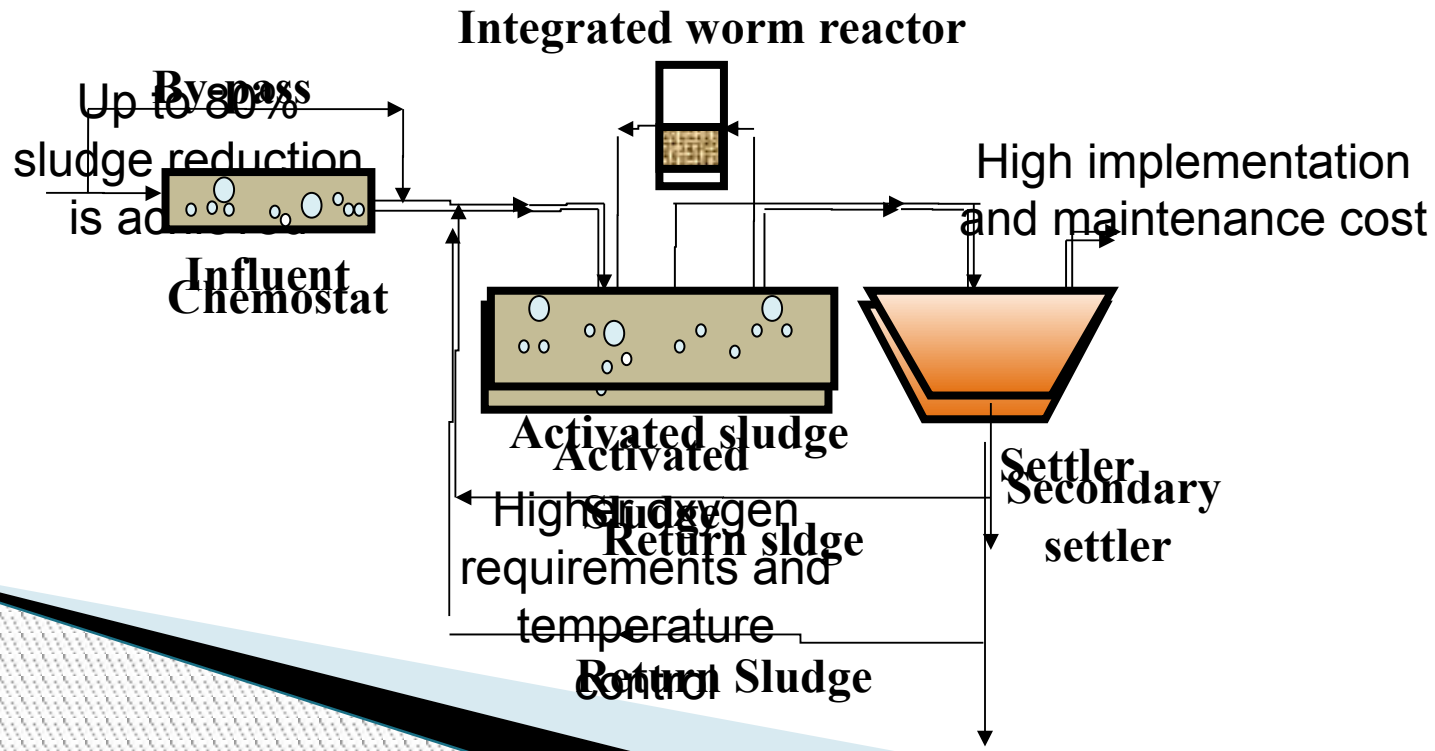
## Predation on bacteria



# Sludge reduction techniques:

## Predation on bacteria

A low hydraulic retention time reactor located before the aeration reactor where bacterial growth is favoured. Effluent fed into aeration tank with higher bacteriovoric organisms. Another possibility is a recycled sludge reduction worm reactor.



# Sludge reduction techniques :

## An alternative strategy

Previews technologies → Reduction of growth yield in aeration tank

Sludge anaerobic treatment in the wastewater handling units (low yield coefficient)

# Sludge reduction techniques :

## An alternative strategy

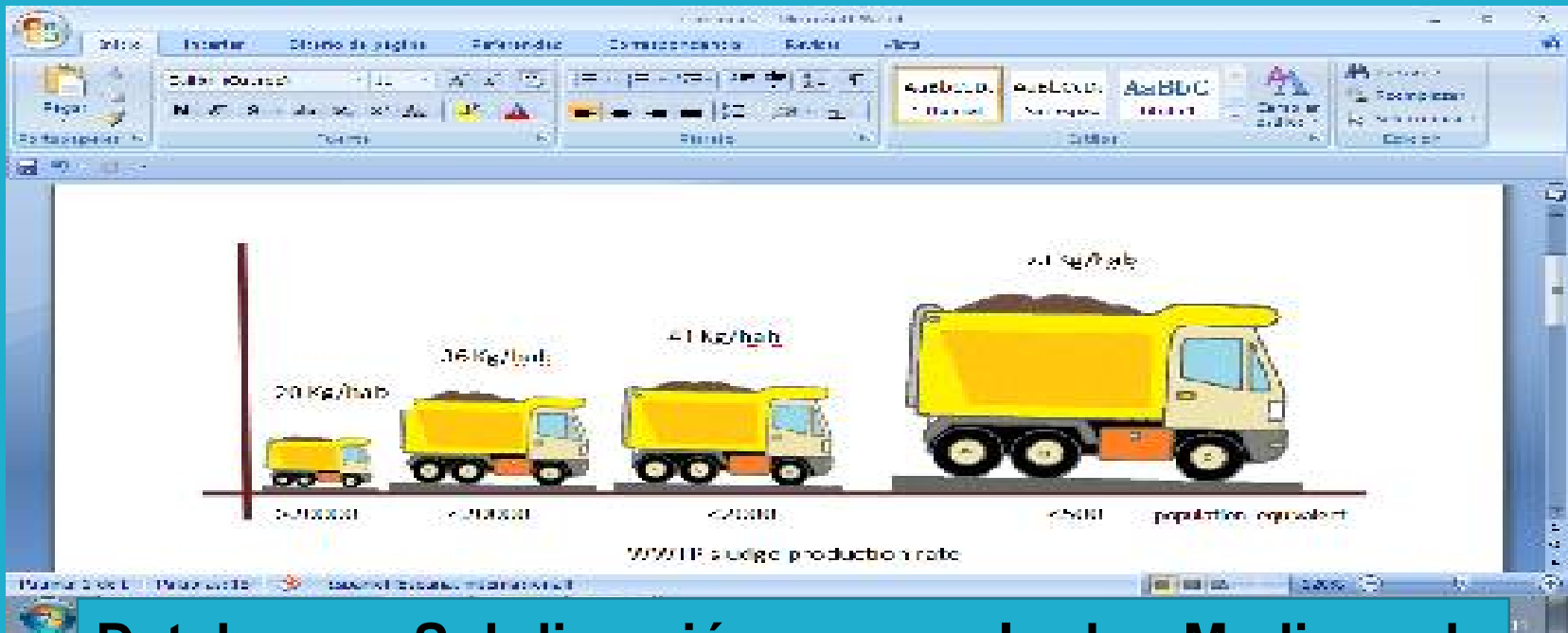


Suitable in  
integrated systems  
as one stage in the  
treatment flow-  
sheet

Good  
carbonaceous  
matter removal

Inadequate  
nitrogen and  
phosphorous  
compounds  
removal

# Small wastewater plants



**Database: Subdirección general de Medios de Producción agrícola 2010. WWTP of Andalucía sludge treatment**

# Conclusions:

- Current and important challenge.
- Due to environmental, economical and legal reasons, in the future, attention will be paid to this issue as much as for the general efficiency of the WWTP
- Depending on the properties of the raw wastewater, it is possible to reject some strategies
- **According to other variables, establishment of some strategies are not possible (available budget, technical support, existing facilities)**
- R&D field

